Chapter 12

Differential Analysis: The Key to Decision Making

Solutions to Questions

**12-1** A relevant cost is a cost that differs in total between the alternatives in a decision.

**12-2** An incremental cost (or benefit) is the change in cost (or benefit) that will result from some proposed action. An opportunity cost is the benefit that is lost or sacrificed when rejecting some course of action. A sunk cost is a cost that has already been incurred and that cannot be changed by any future decision.

**12-3** No. Variable costs are relevant costs only if they differ in total between the alternatives under consideration.

**12-4** No. Not all fixed costs are sunk—only those for which the cost has already been irrevocably incurred. A variable cost can be a sunk cost if it has already been incurred.

**12-5** No. A variable cost is a cost that varies in total amount in direct proportion to changes in the level of activity. A differential cost is the difference in cost between two alternatives. If the level of activity is the same for the two alternatives, a variable cost will not be affected and it will be irrelevant.

**12-6** No. Only those future costs that differ between the alternatives are relevant.

**12-7** Only those costs that would be avoided as a result of dropping the product line are relevant in the decision. Costs that will not be affected by the decision are irrelevant.

**12-8** Not necessarily. An apparent loss may be the result of allocated common costs or of sunk costs that cannot be avoided if the product is dropped. A product should be discontinued only if the contribution margin that will be lost as a result of dropping the product is less than the fixed costs that would be avoided. Even in that situation the product may be retained if it promotes the sale of other products.

**12-9** Allocations of common fixed costs can make a product (or other segment) appear to be unprofitable, whereas in fact it may be profitable.

**12-10** If a company decides to make a part internally rather than to buy it from an outside supplier, then a portion of the company’s facilities have to be used to make the part. The company’s opportunity cost is measured by the benefits that could be derived from the best alternative use of the facilities.

**12-11** Any resource that is required to make products and get them into the hands of customers could be a constraint. Some examples are machine time, direct labor time, floor space, raw materials, investment capital, supervisory time, and storage space. While not covered in the text, constraints can also be intangible and often take the form of a formal or informal policy that prevents the organization from furthering its goals.

**12-12** Assuming that fixed costs are not affected, profits are maximized when the total contribution margin is maximized. A company can maximize its total contribution margin by focusing on the products with the greatest amount of contribution margin per unit of the constrained resource.

**12-13** Joint products are two or more products that are produced from a common input. Joint costs are the costs that are incurred up to the split-off point. The split-off point is the point in the manufacturing process where joint products can be recognized as individual products.

**12-14** Joint costs should not be allocated among joint products for decision-making purposes. If joint costs are allocated among the joint products, then managers may think they are avoidable costs of the end products. However, the joint costs will continue to be incurred as long as the process is run regardless of what is done with one of the end products. Thus, when making decisions about the end products, the joint costs are not avoidable and are irrelevant.

**12-15** If the incremental revenue from further processing exceeds the incremental costs of further processing, the product should be processed further.

**12-16** Most costs of a flight are either sunk costs, or costs that do not depend on the number of passengers on the flight. Depreciation of the aircraft, salaries of personnel on the ground and in the air, and fuel costs, for example, are the same whether the flight is full or almost empty. Therefore, adding more passengers at reduced fares when seats would otherwise be empty does little to increase the total costs of operating the flight, but increases the total contribution and total profit.

**The Foundational 15**

1. The total traceable fixed manufacturing overhead for Alpha and Beta is computed as follows:

|  |  |  |  |
| --- | --- | --- | --- |
|  |  | *Alpha* | *Beta* |
|  | Traceable fixed overhead per unit (a)  | $16 | $18 |
|  | Level of activity in units (b)  | 100,000 | 100,000 |
|  | Total traceable fixed overhead (a) × (b)  | $1,600,000 | $1,800,000 |

2. The total common fixed expenses is computed as follows:

|  |  |  |  |
| --- | --- | --- | --- |
|  |  | *Alpha* | *Beta* |
|  | Common fixed expenses per unit (a)  | $15 | $10 |
|  | Level of activity in units (b)  | 100,000 | 100,000 |
|  | Total common fixed expenses (a) × (b)  | $1,500,000 | $1,000,000 |

 The company’s total common fixed expenses would be $2,500,000.

3. The profit impact is computed as follows:

|  |  |  |
| --- | --- | --- |
|  | Per | Total |
|  | Unit | 10,000 units |
| Incremental revenue  | $80 | $800,000 |
| Incremental costs: |  |  |
| Variable costs: |  |  |
| Direct materials  | 30 | 300,000 |
| Direct labor  | 20 | 200,000 |
| Variable manufacturing overhead  | 7 | 70,000 |
| Variable selling expenses  |   12 |  120,000 |
| Total variable cost  | $69 | 690,000 |
| Incremental net operating income  |  | $110,000 |

**The Foundational 15** (continued)

4. The profit impact is computed as follows:

|  |  |  |
| --- | --- | --- |
|  | Per | Total |
|  | Unit | 5,000 units |
| Incremental revenue  | $39 | $195,000 |
| Incremental costs: |  |  |
| Variable costs: |  |  |
| Direct materials  | 12 | 60,000 |
| Direct labor  | 15 | 75,000 |
| Variable manufacturing overhead  | 5 | 25,000 |
| Variable selling expenses  |     8 |   40,000 |
| Total variable cost  | $40 | 200,000 |
| Incremental net operating income  |  | $  (5,000) |

5. The profit impact is computed as follows:

|  |  |  |
| --- | --- | --- |
| Incremental revenue(10,000 units × $80) (a)  |  | $800,000 |
| Incremental variable costs: |  |  |
| Direct materials (5,000 units × $30)  | $150,000 |  |
| Direct labor (5,000 units × $20)  | 100,000 |  |
| Variable manufacturing overhead(5,000 units × $7)  | 35,000 |  |
| Variable selling expenses(5,000 units × $12)  |  60,000 |  |
| Total incremental variable cost (b)  |  | 345,000 |
| Foregone sales to regular customers (5,000 units × $120) (c)  |  | 600,000 |
| Incremental net operating income(a) − (b) – (c)  |  | $(145,000) |

 Note to instructors: Emphasize to students that the variable costs related to 5,000 units of production are irrelevant to the decision because they will be incurred whether the special order is accepted or rejected.

**The Foundational 15** (continued)

6. The profit impact of dropping the Beta product line is computed as follows:

|  |  |
| --- | --- |
| Contribution margin lost if the Beta product line is dropped\*  | $(3,600,000) |
| Traceable fixed manufacturing overhead  | 1,800,000 |
| Decrease in net operating income if Beta is dropped  | $(1,800,000) |

\* Beta’s contribution margin per unit is $40 ($80 − $40). Therefore, the decrease in contribution margin if Beta is dropped would be $3,600,000 (90,000 units × $40).

Note to instructors: Emphasize that the traceable fixed manufacturing overhead is avoidable and the common fixed expenses are not.

7. The profit impact of dropping the Beta product line is computed as follows:

|  |  |
| --- | --- |
| Contribution margin lost if the Beta product line is dropped\*  | $(1,600,000) |
| Traceable fixed manufacturing overhead  | 1,800,000 |
| Increase in net operating income if Beta is dropped  | $    200,000 |

\* Beta’s contribution margin per unit is $40 ($80 − $40). Therefore, the decrease in contribution margin if Beta is dropped would be $1,600,000 (40,000 units × $40).

8. The profit impact of dropping the Beta product line is computed as follows:

|  |  |
| --- | --- |
| Contribution margin lost if the Beta product line is dropped  | $(2,400,000) |
| Traceable fixed manufacturing overhead  | 1,800,000 |
| Contribution margin on additional Alpha sales\*  |     765,000 |
| Increase in net operating income if Beta is dropped  | $   165,000 |

\* Alpha’s contribution margin per unit is $51 ($120 − $69). Therefore, the increase in Alpha’s contribution margin if Beta is dropped would be $765,000 (15,000 units × $51).

**The Foundational 15** (continued)

9. The profit impact of buying 80,000 Alphas from a supplier rather than making them is computed as follows:

|  |  |  |  |
| --- | --- | --- | --- |
|  |  | Make | Buy |
|  | Cost of purchasing (80,000 units × $80)  |  | $6,400,000 |
|  | Direct materials (80,000 units × $30)  | $2,400,000 |  |
|  | Direct labor (80,000 units × $20)  | 1,600,000 |  |
|  | Variable manufacturing overhead(80,000 units × $7)  | 560,000 |  |
|  | Traceable fixed manufacturing overhead  | 1,600,000 |                  |
|  | Total costs  | $6,160,000 | $6,400,000 |
|  |  |  |  |
|  | Difference in favor of continuing to make the Alphas  |  |  | $240,000 |

Note to instructors: Emphasize that the variable selling expenses are irrelevant to this decision because they will be incurred regardless of whether the company makes or buys its Alphas.

10. The profit impact of buying 50,000 Alphas from a supplier rather than making them is computed as follows:

|  |  |  |
| --- | --- | --- |
|  | Make | Buy |
| Cost of purchasing (50,000 units × $80)  |  | $4,000,000 |
| Direct materials (50,000 units × $30)  | $1,500,000 |  |
| Direct labor (50,000 units × $20)  | 1,000,000 |  |
| Variable manufacturing overhead(50,000 units × $7)  | 350,000 |  |
| Traceable fixed manufacturing overhead  | 1,600,000 |                  |
| Total costs  | $4,450,000 | $4,000,000 |
|  |  |  |
| Difference in favor of buying Alphas from the supplier  |  |  | $450,000 |

Note to instructors: Emphasize that the variable selling expenses are irrelevant to this decision because they will be incurred regardless of whether the company makes or buys its Alphas.

**The Foundational 15** (continued)

11. The pounds of raw material per unit are computed as follows:

|  |  |  |
| --- | --- | --- |
|  | *Alpha* | *Beta* |
| Direct material cost per unit (a)  | $30 | $12 |
| Cost per pound of direct materials (b)  | $6 | $6 |
| Pounds of direct materials per unit (a) ÷ (b)  | 5 | 2 |

12. The contribution margins per pound of raw materials are computed as follows:

|  |  |  |
| --- | --- | --- |
|  | Alpha | Beta |
| Selling price per unit  | $120 | $80 |
| Variable cost per unit  |    69 |   40 |
| Contribution margin per unit (a)  | $  51 | $40 |
| Pounds of direct material required to produce one unit (b)  | 5 pounds | 2 pounds |
| Contribution margin per pound (a) ÷ (b)  | $10.20 | $20.00 |

13. The optimal number of units to produce would be computed as follows:

|  |  |  |  |
| --- | --- | --- | --- |
| Product | Pounds Per Unit | UnitsProduced | TotalPounds  |
| Beta  | 2 | 60,000 | 120,000 |
| Alpha  | 5 | 8,000 |  40,000 |
| Total pounds available  |  |  | 160,000 |

 The company should produce Beta first because it earns the highest contribution margin per pound of raw materials. After customer demand for Beta has been satisfied by producing 60,000 units, there are 40,000 pounds of raw materials remaining to use for making Alphas. Since each Alpha requires 5 pounds of raw materials, the company would be able to produce 8,000 Alphas (40,000 pounds ÷ 5 pounds per unit) before running out of raw materials.

**The Foundational 15** (continued)

14. The total contribution margin would be computed as follows:

|  |  |  |
| --- | --- | --- |
|  | *Alpha* | *Beta* |
| Number of units produced (a)  | 8,000 | 60,000 |
| Contribution margin per unit (b)  | $51 | $40 |
| Total contribution margin (a) × (b)  | $408,000 | $2,400,000 |

 The company’s total contribution margin would be $2,808,000 ($408,000 + $2,400,000).

15. The maximum price per pound is computed as follows:

|  |  |
| --- | --- |
|  | *Alpha* |
| Regular direct material cost per pound  | $  6.00 |
| Contribution margin per pound of direct materials  | 10.20 |
| Maximum price to be paid per pound  | $16.20 |

Because the company has satisfied all demand for Betas, it would use additional raw materials to produce Alphas. **Exercise 12-1** (15 minutes)

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  |  | Case 1 |  | Case 2 |
|  | Item | Relevant | Not Relevant |  | Relevant | Not Relevant |
| a. | Sales revenue  | X |  |  |  | X |
| b. | Direct materials  | X |  |  | X |  |
| c. | Direct labor  | X |  |  |  | X |
| d. | Variable manufacturing overhead  | X |  |  |  | X |
| e. | Depreciation— Model B100 machine  |  | X |  |  | X |
| f. | Book value— Model B100 machine  |  | X |  |  | X |
| g. | Disposal value— Model B100 machine  |  | X |  | X |  |
| h. | Market value—Model B300 machine (cost)  | X |  |  | X |  |
| i. | Fixed manufacturing overhead  |  | X |  |  | X |
| j. | Variable selling expense  | X |  |  |  | X |
| k. | Fixed selling expense  | X |  |  |  | X |
| l. | General administrative overhead  | X |  |  |  | X |

**Exercise 12-2** (30 minutes)

 1. No, production and sale of the racing bikes should not be discontinued. If the racing bikes were discontinued, then the net operating income for the company as a whole would decrease by $11,000 each quarter:

|  |  |  |
| --- | --- | --- |
| Lost contribution margin  |  | $(27,000) |
| Fixed costs that can be avoided: |  |  |
| Advertising, traceable  | $ 6,000 |  |
| Salary of the product line manager  |  10,000 |    16,000 |
| Decrease in net operating income for the company as a whole  |  | $(11,000) |

 The depreciation of the special equipment is a sunk cost and is not relevant to the decision. The common costs are allocated and will continue regardless of whether or not the racing bikes are discontinued; thus, they are not relevant to the decision.

 Alternative Solution:

|  |  |  |  |
| --- | --- | --- | --- |
|  | Current Total | Total If Racing Bikes Are Dropped | Difference: Net Operating Income Increase or (Decrease) |
| Sales  | $300,000 | $240,000 | $(60,000) |
| Variable expenses  |  120,000 |    87,000 |   33,000 |
| Contribution margin  |  180,000 |  153,000 |  (27,000) |
| Fixed expenses: |  |  |  |
| Advertising, traceable  | 30,000 | 24,000 | 6,000 |
| Depreciation on special equipment\*  | 23,000 | 23,000 | 0 |
| Salaries of product managers  | 35,000 | 25,000 | 10,000 |
| Common allocated costs  |    60,000 |   60,000 |            0 |
| Total fixed expenses  |  148,000 |  132,000 |    16,000 |
| Net operating income  | $ 32,000 | $ 21,000 | $ (11,000) |

 \*Includes pro-rated loss on the special equipment if it is disposed of.

**Exercise 12-2** (continued)

 2. The segmented report can be improved by eliminating the allocation of the common fixed expenses. Following the format introduced in Chapter 12 for a segmented income statement, a better report would be:

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
|  |  | Total | Dirt Bikes | Mountain Bikes | Racing Bikes |
|  | Sales  | $300,000 | $90,000 | $150,000 | $60,000 |
|  | Variable manufacturing and selling expenses  |  120,000 |  27,000 |    60,000 |  33,000 |
|  | Contribution margin  |  180,000 |  63,000 |    90,000 |  27,000 |
|  | Traceable fixed expenses: |  |  |  |  |
|  | Advertising  | 30,000 | 10,000 | 14,000 | 6,000 |
|  | Depreciation of special equipment  | 23,000 | 6,000 | 9,000 | 8,000 |
|  | Salaries of the product line managers  |    35,000 |  12,000 |    13,000 |  10,000 |
|  | Total traceable fixed expenses  |    88,000 |  28,000 |    36,000 |  24,000 |
|  | Product line segment margin  | 92,000 | $35,000 | $ 54,000 | $ 3,000 |
|  | Common fixed expenses  |    60,000 |  |  |  |
|  | Net operating income  | $ 32,000 |  |  |  |

**Exercise 12-3** (30 minutes)

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  1. |  | Per Unit Differential Costs |  | 15,000 units |
|  |  | Make | Buy |  | Make | Buy |
|  | Cost of purchasing  |  | $35 |  |  | $525,000 |
|  | Direct materials  | $14 |  |  | $210,000 |  |
|  | Direct labor  | 10 |  |  | 150,000 |  |
|  | Variable manufacturing overhead  | 3 |  |  | 45,000 |  |
|  | Fixed manufacturing overhead, traceable1  | 2 |  |  | 30,000 |  |
|  | Fixed manufacturing overhead, common  |       |       |  |               |              |
|  | Total costs  | $29 | $35 |  | $435,000 | $525,000 |

|  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- |
|  | Difference in favor of continuing to make the carburetors  |  | $6 |  |  |  | $90,000 |  |

|  |  |
| --- | --- |
| 1 | Only the supervisory salaries can be avoided if the carburetors are purchased. The remaining book value of the special equipment is a sunk cost; hence, the $4 per unit depreciation expense is not relevant to this decision. |

 Based on these data, the company should reject the offer and should continue to produce the carburetors internally.

|  |  |  |  |
| --- | --- | --- | --- |
|  2. |  | Make | Buy |
|  | Cost of purchasing (part 1)  |  | $525,000 |
|  | Cost of making (part 1)  | $435,000 |  |
|  | Opportunity cost—segment margin foregone on a potential new product line  |  150,000 |               |
|  | Total cost  | $585,000 | $525,000 |

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  | Difference in favor of purchasing from the outside supplier  |  | $60,000 |  |

 Thus, the company should accept the offer and purchase the carburetors from the outside supplier.

**Exercise 12-4** (15 minutes)

Only the incremental costs and benefits are relevant. In particular, only the variable manufacturing overhead and the cost of the special tool are relevant overhead costs in this situation. The other manufacturing overhead costs are fixed and are not affected by the decision.

|  |  |  |
| --- | --- | --- |
|  | Per Unit | Total for 20 Bracelets |
| Incremental revenue  | $169.95 | $3,399.00 |
| Incremental costs: |  |  |
| Variable costs: |  |  |
| Direct materials  | $ 84.00 | 1,680.00 |
| Direct labor  | 45.00 | 900.00 |
| Variable manufacturing overhead  | 4.00 | 80.00 |
| Special filigree  |     2.00 |     40.00 |
| Total variable cost  | $135.00 | 2,700.00 |
| Fixed costs: |  |  |
| Purchase of special tool  |  |    250.00 |
| Total incremental cost  |  |  2,950.00 |
| Incremental net operating income  |  | $  449.00 |

Even though the price for the special order is below the company's regular price for such an item, the special order would add to the company's net operating income and should be accepted. This conclusion would not necessarily follow if the special order affected the regular selling price of bracelets or if it required the use of a constrained resource.

**Exercise 12-5** (20 minutes)

 1. The most profitable use of the constrained resource is determined by the contribution margin per unit of the constrained resource. In part 1, the constrained resource is time on the plastic injection molding machine. Therefore, the analysis would proceed as follows:

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  |  | Ski | Golf | Fishing |
|  |  | Guard | Guard | Guard |
|  | Selling price per unit  | $200 | $300 | $255 |
|  | Variable cost per unit  |    60 |   140 |    55 |
|  | Contribution margin per unit (a)  | $140 | $160 | $200 |
|  | Plastic injection molding machine processing time required to produce one unit (b)  | 2 minutes | 5 minutes | 4 minutes |
|  | Contribution margin per unit of the constrained resource (a) ÷ (b)  | $70 per minute | $32 per minute | $50 per minute |

 Production of the Ski Guard product would be the most profitable use of the constrained resource which is, in this case, time on the plastic injection molding machine. The contribution margin per minute is $70 for this product, which is larger than for the other two products.

 2. In this part, the constraint is the available pounds of plastic pellets.

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  |  | Ski | Golf | Fishing |
|  |  | Guard | Guard | Guard |
|  | Selling price per unit  | $200 | $300 | $255 |
|  | Variable cost per unit  |    60 |   140 |    55 |
|  | Contribution margin per unit (a)  | $140 | $160 | $200 |
|  | Pounds of plastic pellets required to produce one unit (b)  | 7 pounds | 4 pounds | 8 pounds |
|  | Contribution margin per unit of the constrained resource (a) ÷ (b)  | $20 per pound | $40 per pound | $25 per pound |

 In this case, production of the Golf Guard would be the most profitable use of the constrained resource. The contribution margin per unit of the constrained resource for this product is $40, which is larger than for the other two products.

**Exercise 12-5** (continued)

 3. The Fishing Guard product has the largest unit contribution margin, but it is not the most profitable use of the constrained resource in either case above. This happens because the Fishing Guard uses more of the constrained resources in proportion to its contribution margin than the other two products. In other words, more of the other products can be produced for a given amount of the constrained resource and this more than makes up for their lower contribution margins.

**Exercise 12-6** (20 minutes)

 1. The value of relaxing the constraint can be determined by computing the contribution margin per unit of the constrained resource:

|  |  |  |
| --- | --- | --- |
|  |  | Sofa |
|  | Selling price per unit  | $1,800 |
|  | Variable cost per unit  |  1,200 |
|  | Contribution margin per unit (a)  | $  600 |
|  | Upholstery shop time required to produce one unit (b)  | 10 hours |
|  | Contribution margin per unit of the constrained resource (a) ÷ (b)  | $60 per hour |

 The company should be willing to pay up to $60 per hour to keep the upholstery shop open after normal working hours.

 2. To answer this question, it is desirable to compute the contribution margin per unit of the constrained resource for all three products:

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  |  | Recliner | Sofa | Loveseat |
|  | Selling price per unit  | $1,400 | $1,800 | $1,500 |
|  | Variable cost per unit  |     800 |  1,200 |  1,000 |
|  | Contribution margin per unit (a)  | $  600 | $  600 | $  500 |
|  | Upholstery shop time required to produce one unit (b)  | 8 hours | 10 hours | 5 hours |
|  | Contribution margin per unit of the constrained resource (a) ÷ (b)  | $75 per hour | $60 per hour | $100 per hour |

 The offer to upholster chairs for $45 per hour should be accepted. The time would be used to upholster Loveseats. If this increases the total production and sales of those chairs, the time would be worth $100 per hour—a net gain of $55 per hour. If Loveseats are already being produced up to demand, then having these chairs upholstered in the other company would free up capacity to produce more of the other two chairs. In both cases, the additional time is worth more than $45 per hour.

**Exercise 12-7** (10 minutes)

|  |  |  |  |
| --- | --- | --- | --- |
|  | A | B | C |
| Selling price after further processing  | $20 | $13 | $32 |
| Selling price at the split-off point  |  16 |   8 |  25 |
| Incremental revenue per pound or gallon  | $ 4 | $ 5 | $ 7 |
| Total quarterly output in pounds or gallons  | ×15,000 | ×20,000 | ×4,000 |
| Total incremental revenue  | $60,000 | $100,000 | $28,000 |
| Total incremental processing costs  |  63,000 |   80,000 |  36,000 |
| Total incremental profit or loss  | $(3,000) | $ 20,000 | $(8,000) |

Therefore, only product B should be processed further.

**Exercise 12-8** (30 minutes)

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
|  1. |  |  | A | B | C |
|  | (1) | Contribution margin per unit  | $54 | $108 | $60 |
|  | (2) | Direct material cost per unit  | $24 | $72 | $32 |
|  | (3) | Direct material cost per pound  | $8 | $8 | $8 |
|  | (4) | Pounds of material required per unit (2) ÷ (3)  | 3 | 9 | 4 |
|  | (5) | Contribution margin per pound (1) ÷ (4)  | $18 | $12 | $15 |

 2. The company should concentrate its available material on product A:

|  |  |  |  |
| --- | --- | --- | --- |
|  | A | B | C |
| Contribution margin per pound (above)  | $ 18 | $ 12 | $ 15 |
| Pounds of material available  | × 5,000 | × 5,000 | × 5,000 |
| Total contribution margin  | $90,000 | $60,000 | $75,000 |

 Although product A has the lowest contribution margin per unit and the second lowest contribution margin ratio, it is preferred over the other two products because it has the greatest amount of contribution margin per pound of material, and material is the company’s constrained resource.

 3. The price Barlow Company would be willing to pay per pound for additional raw materials depends on how the materials would be used. If there are unfilled orders for all of the products, Barlow would presumably use the additional raw materials to make more of product A. Each pound of raw materials used in product A generates $18 of contribution margin over and above the usual cost of raw materials. Therefore, Barlow should be willing to pay up to $26 per pound ($8 usual price plus $18 contribution margin per pound) for the additional raw material, but would of course prefer to pay far less. The upper limit of $26 per pound to manufacture more product A signals to managers how valuable additional raw materials are to the company.

 If all of the orders for product A have been filled, Barlow Company would then use additional raw materials to manufacture product C. The company should be willing to pay up to $23 per pound ($8 usual price plus $15 contribution margin per pound) for the additional raw materials to manufacture more product C, and up to $20 per pound ($8 usual price plus $12 contribution margin per pound) to manufacture more product B if all of the orders for product C have been filled as well.

**Exercise 12-8** (continued)

Likewise, if all the demand for both products A and C has been satisfied, additional labor hours would be used to make product B. In that case, the company should be willing to pay up to $20 per hour to manufacture more product B.

**Exercise 12-9** (15 minutes)

 1. Annual profits will increase by $39,000:

|  |  |  |
| --- | --- | --- |
|  | Per Unit | 15,000 Units |
| Incremental sales  | $14.00 | $210,000 |
| Incremental costs: |  |  |
| Direct materials  | 5.10 | 76,500 |
| Direct labor  | 3.80 | 57,000 |
| Variable manufacturing overhead  | 1.00 | 15,000 |
| Variable selling and administrative  |    1.50 |    22,500 |
| Total incremental costs  |  11.40 |  171,000 |
| Incremental profits  | $ 2.60 | $ 39,000 |

 The fixed costs are not relevant to the decision because they will be incurred regardless of whether the special order is accepted or rejected.

 2. The relevant cost is $1.50 (the variable selling and administrative expenses). All other variable costs are sunk because the units have already been produced. The fixed costs are not relevant because they will not change in total as a consequence of the price charged for the left-over units.

**Exercise 12-10** (15 minutes)

The target production level is 40,000 starters per period, as shown by the relations between per-unit and total fixed costs.

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  |  | “Cost” Per | Differential Costs |  |
|  |  | Unit | Make | Buy | Explanation |
|  | Direct materials  | $3.10 | $3.10 |  | Can be avoided by buying |
|  | Direct labor  | 2.70 | 2.70 |  | Can be avoided by buying |
|  | Variable manufacturing overhead  | 0.60 | 0.60 |  | Can be avoided by buying |
|  | Supervision  | 1.50 | 1.50 |  | Can be avoided by buying |
|  | Depreciation | 1.00 | — |  | Sunk Cost |
|  | Rent  | 0.30 | — |  | Allocated Cost |
|  | Outside purchase price  |         |         | $8.40 |  |
|  | Total cost  | $9.20 | $7.90 | $8.40 |  |

 The company should make the starters, rather than continuing to buy from the outside supplier. Making the starters will result in a $0.50 per starter cost savings, or a total savings of $20,000 per period:

$0.50 per starter × 40,000 starters = $20,000

**Exercise 12-11** (20 minutes)

The costs that can be avoided as a result of purchasing from the outside are relevant in a make-or-buy decision. The analysis is:

|  |  |  |  |
| --- | --- | --- | --- |
|  | Per Unit Differential Costs |  | 30,000 Units |
|  | Make |  | Buy |  | Make |  | Buy |
| Cost of purchasing  |  |  | $21.00 |  |  |  | $630,000 |
| Cost of making: |  |  |  |  |  |  |  |
| Direct materials  | $ 3.60 |  |  |  | $108,000 |  |  |
| Direct labor  | 10.00 |  |  |  | 300,000 |  |  |
| Variable overhead  | 2.40 |  |  |  | 72,000 |  |  |
| Fixed overhead  |    3.00 | \* |           |  |    90,000 |  |               |
| Total cost  | $19.00 |  | $21.00 |  | $570,000 |  | $630,000 |

|  |  |
| --- | --- |
| \* | The remaining $6 of fixed overhead cost would not be relevant, because it will continue regardless of whether the company makes or buys the parts. |

The $80,000 rental value of the space being used to produce part S-6 is an opportunity cost of continuing to produce the part internally. Thus, the complete analysis is:

|  |  |  |
| --- | --- | --- |
|  | Make | Buy |
| Total cost, as above  | $570,000 | $630,000 |
| Rental value of the space (opportunity cost)  |    80,000 |              |
| Total cost, including opportunity cost  | $650,000 | $630,000 |

|  |  |  |  |
| --- | --- | --- | --- |
| Net advantage in favor of buying  |  | $20,000 |  |

Profits would increase by $20,000 if the outside supplier’s offer is accepted.

**Exercise 12-12** (15 minutes)

The company should accept orders first for Product C, second for Product A, and third for Product B. The computations are:

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  |  | Product A | Product B | ProductC |
| (1) | Direct materials required per unit  | $24 | $15 | $9 |
| (2) | Cost per pound  | $3 | $3 | $3 |
| (3) | Pounds required per unit (1) ÷ (2)  | 8 | 5 | 3 |
| (4) | Contribution margin per unit  | $32 | $14 | $21 |
| (5) | Contribution margin per pound of materials used (4) ÷ (3)  | $4.00 | $2.80 | $7.00  |

Because Product C uses the least amount of material per unit of the three products, and because it is the most profitable of the three in terms of its use of materials, some students will immediately assume that this is an infallible relationship. That is, they will assume that the way to spot the most profitable product is to find the one using the least amount of the constrained resource. The way to dispel this notion is to point out that Product A uses more material (the constrained resource) than Product B, but yet it is preferred over Product B. *The key factor is not how much of a constrained resource a product uses, but rather how much contribution margin the product generates per unit of the constrained resource.*

**Exercise 12-13** (10 minutes)

|  |  |
| --- | --- |
| Sales value after further processing (7,000 units × $12 per unit)  | $84,000 |
| Sales value at the split-off point (7,000 units × $9 per unit)  |  63,000 |
| Incremental revenue from further processing  | 21,000 |
| Cost of further processing  |   9,500 |
| Profit from further processing  | $11,500 |

The $60,000 cost incurred up to the split-off point is not relevant in a decision of what to do after the split-off point.

**Exercise 12-14** (20 minutes)

|  |  |  |
| --- | --- | --- |
|  1. | Fixed cost per mile ($3,200\* ÷ 10,000 miles)  | $0.32 |
|  | Variable operating cost per mile  |  0.14 |
|  | Average cost per mile  | $0.46 |

|  |  |  |  |
| --- | --- | --- | --- |
|  | \* | Depreciation  | $1,600 |
|  |  | Insurance  | 1,200 |
|  |  | Garage rent  | 360 |
|  |  | Automobile tax and license  |       40 |
|  |  | Total  | $3,200 |

 2. The variable operating cost is relevant in this situation. The depreciation is not relevant because it is a sunk cost. However, any decrease in the resale value of the car due to its use is relevant. The automobile tax and license costs would be incurred whether Kristen decides to drive her own car or rent a car for the trip during spring break and therefore are irrelevant. It is unlikely that her insurance costs would increase as a result of the trip, so they are irrelevant as well. The garage rent is relevant only if she could avoid paying part of it if she drives her own car.

3. When figuring the incremental cost of the more expensive car, the relevant costs include the purchase price of the new car (net of the resale value of the old car) and the increases in the fixed costs of insurance and automobile tax and license. The original purchase price of the old car is a sunk cost and therefore is irrelevant. The variable operating cost would be the same and therefore is irrelevant. (Students are inclined to think that variable costs are always relevant and fixed costs are always irrelevant in decisions. This requirement helps to dispel that notion.)

**Exercise 12-15** (30 minutes)

No, the bilge pump product line should not be discontinued. The computations are:

|  |  |  |
| --- | --- | --- |
| Contribution margin lost if the line is dropped  |  | $(460,000) |
| Fixed costs that can be avoided: |  |  |
| Advertising  | $270,000 |  |
| Salary of the product line manager  | 32,000 |  |
| Insurance on inventories  |      8,000 |    310,000 |
| Net disadvantage of dropping the line  |  | $(150,000) |

The same solution can be obtained by preparing comparative income statements:

|  |  |  |  |
| --- | --- | --- | --- |
|  | Keep Product Line | Drop Product Line | Difference: Net Operating Income Increase or (Decrease) |
| Sales  | $850,000 | $          0 | $(850,000) |
| Variable expenses: |  |  |  |
| Variable manufacturing expenses  | 330,000 | 0 | 330,000 |
| Sales commissions  | 42,000 | 0 | 42,000 |
| Shipping  |     18,000 |             0 |     18,000 |
| Total variable expenses  |   390,000 |             0 |   390,000 |
| Contribution margin  |   460,000 |             0 |  (460,000) |
| Fixed expenses: |  |  |  |
| Advertising  | 270,000 | 0 | 270,000 |
| Depreciation of equipment  | 80,000 | 80,000 | 0 |
| General factory overhead  | 105,000 | 105,000 | 0 |
| Salary of product line manager  | 32,000 | 0 | 32,000 |
| Insurance on inventories  | 8,000 | 0 | 8,000 |
| Purchasing department  |     45,000 |      45,000 |              0 |
| Total fixed expenses  |   540,000 |    230,000 |    310,000 |
| Net operating loss  | $ (80,000) | $(230,000) | $(150,000) |

**Exercise 12-16** (30 minutes)

1. The relevant costs of a hunting trip would be:

|  |  |  |
| --- | --- | --- |
|  | Travel expense (100 miles @ $0.21 per mile)  | $21 |
|  | Shotgun shells  | 20 |
|  | One bottle of whiskey  |  15 |
|  | Total  | $56 |

 This answer assumes that Bill would not be drinking the bottle of whiskey anyway. It also assumes that the resale values of the camper, pickup truck, and boat are not affected by taking one more hunting trip.

 The money lost in the poker game is not relevant because Bill would have played poker even if he did not go hunting. He plays poker every weekend.

 The other costs are sunk at the point at which the decision is made to go on another hunting trip.

 2. If Bill gets lucky and bags another two ducks, all of his costs are likely to be about the same as they were on his last trip. Therefore, it really doesn’t cost him anything to shoot the last two ducks—except possibly the costs for extra shotgun shells. The costs are really incurred in order to be able to hunt ducks and would be the same whether one, two, three, or a dozen ducks were actually shot. All of the costs, with the possible exception of the costs of the shotgun shells, are basically fixed with respect to how many ducks are actually bagged during any one hunting trip.

 3. In a decision of whether to give up hunting entirely, more of the costs listed by John are relevant. If Bill did not hunt, he would not need to pay for: gas, oil, and tires; shotgun shells; the hunting license; and the whiskey. In addition, he would be able to sell his camper, equipment, boat, and possibly pickup truck, the proceeds of which would be considered relevant in this decision. The original costs of these items are not relevant, but their resale values are relevant.

**Exercise 12-16** (continued)

 These three requirements illustrate the slippery nature of costs. A cost that is relevant in one situation can be irrelevant in the next. None of the costs—except possibly the cost of the shotgun shells—are relevant when we compute the cost of bagging a particular duck; some of them are relevant when we compute the cost of a hunting trip; and more of them are relevant when we consider the possibility of giving up hunting.

**Exercise 12-17** (10 minutes)

|  |  |
| --- | --- |
| Contribution margin lost if the Linens Department is dropped: |  |
| Lost from the Linens Department  | $(600,000) |
| Lost from the Hardware Department (10% × $2,100,000)  |  (210,000) |
| Total lost contribution margin  | (810,000) |
| Fixed costs that can be avoided ($800,000 – $340,000)  |   460,000  |
| Decrease in profits for the company as a whole  | $(350,000) |

**Problem 12-18** (60 minutes)

|  |  |  |  |
| --- | --- | --- | --- |
|  1. | Selling price per unit  | $32 |  |
|  | Variable expenses per unit  |  18 | \* |
|  | Contribution margin per unit  | $14 |  |

 \*$10.00 + $4.50 + $2.30 + $1.20 = $18.00

|  |  |
| --- | --- |
| Increased sales in units (60,000 units × 25%)  | 15,000 |
| Contribution margin per unit  |     × $14 |
| Incremental contribution margin  | $210,000 |
| Less added fixed selling expenses  |    80,000 |
| Incremental net operating income  | $130,000 |

 Yes, the increase in fixed selling expenses would be justified.

|  |  |  |  |
| --- | --- | --- | --- |
|  2. | Variable manufacturing cost per unit  | $16.80 | \* |
|  | Import duties per unit  | 1.70 |
|  | Permits and licenses ($9,000 ÷ 20,000 units)  | 0.45 |
|  | Shipping cost per unit  |    3.20 |
|  | Break-even price per unit  | $22.15 |

 \*$10 + $4.50 + $2.30 = $16.80.

 3. The relevant cost is $1.20 per unit, which is the variable selling expense per Dak. Because the irregular units have already been produced, all production costs (including the variable production costs) are sunk. The fixed selling expenses are not relevant because they will be incurred whether or not the irregular units are sold. Depending on how the irregular units are sold, the variable expense of $1.20 per unit may not even be relevant. For example, the units may be disposed of through a liquidator without incurring the normal variable selling expense.

 4. If the plant operates at 30% of normal levels, then only 3,000 units will be produced and sold during the two-month period:

60,000 units per year × 2/12 = 10,000 units.

10,000 units × 30% = 3,000 units produced and sold.

**Problem 12-18** (continued)

 Given this information, the simplest approach to the solution is:

|  |  |  |
| --- | --- | --- |
| Contribution margin lost if the plant is closed (3,000 units × $14 per unit\*)  |  | $(42,000) |
| Fixed costs that can be avoided if the plant is closed: |  |  |
| Fixed manufacturing overhead cost ($300,000 × 2/12 = $50,000; $50,000 × 40%)  | $20,000 |  |
| Fixed selling cost ($210,000 × 2/12 = $35,000; $35,000 × 20%)  |    7,000 |    27,000 |
| Net disadvantage of closing the plant  |  | $(15,000) |

 \*$32.00 – ($10.00 + $4.50 + $2.30 + $1.20) = $14.00

 Some students will take a longer approach such as that shown below:

|  |  |  |
| --- | --- | --- |
|  | Continue to Operate | Close the Plant |
| Sales (3,000 units × $32 per unit)  | $ 96,000 | $         0 |
| Variable expenses (3,000 units × $18 per unit)  |  54,000 |           0 |
| Contribution margin  |  42,000 |           0 |
| Fixed expenses: |  |  |
| Fixed manufacturing overhead cost: |  |  |
| $300,000 × 2/12  | 50,000 |  |
| $300,000 × 2/12 × 60%  |  | 30,000 |
| Fixed selling expense: |  |  |
| $210,000 × 2/12  | 35,000 |  |
| $210,000 × 2/12 × 80%  |              |    28,000 |
| Total fixed expenses  |   85,000 |    58,000 |
| Net operating income (loss)  | $(43,000) | $(58,000) |

**Problem 12-18** (continued)

5. The relevant costs are those that can be avoided by purchasing from the outside manufacturer. These costs are:

|  |  |
| --- | --- |
| Variable manufacturing costs  | $16.80 |
| Fixed manufacturing overhead cost ($300,000 × 75% = $225,000; $225,000 ÷ 60,000 units)  | 3.75 |
| Variable selling expense ($1.20 × 1/3)  |    0.40 |
| Total costs avoided  | $20.95 |

 To be acceptable, the outside manufacturer’s quotation must be *less* than $20.95 per unit.

**Problem 12-19** (60 minutes)

 1. No, the Housekeeping program should not be discontinued. It is actually generating a positive program segment margin and is, of course, providing a valuable service to seniors. Computations to support this conclusion follow:

|  |  |  |  |
| --- | --- | --- | --- |
|  | Contribution margin lost if the Housekeeping program is dropped  |  | $(80,000) |
|  | Fixed costs that can be avoided: |  |  |
|  | Liability insurance  | $15,000 |  |
|  | Program administrator’s salary  |  37,000 |   52,000 |
|  | Decrease in net operating income for the organization as a whole  |  | $(28,000) |

 Depreciation on the van is a sunk cost and the van has no salvage value since it would be donated to another organization. The general administrative overhead is allocated and none of it would be avoided if the program were dropped; thus it is not relevant to the decision.

 The same result can be obtained with the alternative analysis below:

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  |  | Current Total | Total If House-keeping Is Dropped | Difference: Net Operating Income Increase or (Decrease) |
|  | Revenues  | $900,000 | $660,000 | $(240,000) |
|  | Variable expenses  |  490,000 |  330,000 |    160,000 |
|  | Contribution margin  |  410,000 |  330,000 |    (80,000) |
|  | Fixed expenses: |  |  |  |
|  | Depreciation\*  | 68,000 | 68,000 | 0 |
|  | Liability insurance  | 42,000 | 27,000 | 15,000 |
|  | Program administrators’ salaries  | 115,000 | 78,000 | 37,000 |
|  | General administrative overhead  |  180,000 |  180,000 |              0 |
|  | Total fixed expenses  |  405,000 |  353,000 |      52,000 |
|  | Net operating income (loss)  | $   5,000 | $(23,000) | $  (28,000) |

 \*Includes pro-rated loss on disposal of the van if it is donated to a charity.

**Problem 12-19** (continued)

 2. To give the administrator of the entire organization a clearer picture of the financial viability of each of the organization’s programs, the general administrative overhead should not be allocated. It is a common cost that should be deducted from the total program segment margin. A better income statement would be:

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
|  |  | Home Nursing | Meals On Wheels | House-keeping | Total |
|  | Revenues  | $260,000 | $400,000 | $240,000 | $900,000 |
|  | Variable expenses  |  120,000 |  210,000 |  160,000 |  490,000 |
|  | Contribution margin  |  140,000 |  190,000 |    80,000 |  410,000 |
|  | Traceable fixed expenses: |  |  |  |
|  | Depreciation  | 8,000 | 40,000 | 20,000 | 68,000 |
|  | Liability insurance  | 20,000 | 7,000 | 15,000 | 42,000 |
|  | Program administrators’ salaries  |    40,000 |    38,000 |    37,000 |  115,000 |
|  | Total traceable fixed expenses  |    68,000 |    85,000 |    72,000 |  225,000 |
|  | Program segment margins  | $ 72,000 | $105,000 | $  8,000 |  185,000 |
|  | General administrative overhead  |  |  |  |  180,000 |
|  | Net operating income  |  |  |  | $  5,000 |

**Problem 12-20** (15 minutes)

 1.

|  |  |
| --- | --- |
|  | Per 16-Ounce T-Bone |
| Sales from further processing: |  |
| Sales price of one filet mignon (6 ounces × $4.00 per pound ÷ 16 ounces per pound)  | $1.50 |
| Sales price of one New York cut (8 ounces × $2.80 per pound ÷ 16 ounces per pound)  |  1.40 |
| Total revenue from further processing  | 2.90 |
| Less sales revenue from one T-bone steak  |  2.25 |
| Incremental revenue from further processing  | 0.65 |
| Less cost of further processing  |  0.25 |
| Profit per pound from further processing  | $0.40 |

 2. The T-bone steaks should be processed further into the filet mignon and the New York cut. This will yield $0.40 per pound in added profit for the company. The $0.45 “profit” per pound shown in the text is not relevant to the decision because it contains allocated joint costs. The company will incur the joint costs regardless of whether the T-bone steaks are sold outright or processed further; thus, this cost should be ignored in the decision.

**Problem 12-21** (30 minutes)

|  |  |  |  |
| --- | --- | --- | --- |
|  1. | Contribution margin lost if the flight is discontinued  |  | $(12,950) |
|  | Flight costs that can be avoided if the flight is discontinued: |  |  |
|  | Flight promotion  | $  750 |  |
|  | Fuel for aircraft  | 5,800 |  |
|  | Liability insurance (1/3 × $4,200)  | 1,400 |  |
|  | Salaries, flight assistants  | 1,500 |  |
|  | Overnight costs for flight crew and assistants  |     300 |     9,750 |
|  | Net decrease in profits if the flight is discontinued  |  | $ (3,200) |

 The following costs are not relevant to the decision:

|  |  |  |
| --- | --- | --- |
| Cost |  | Reason |
|  |  |  |
| Salaries, flight crew |  | Fixed annual salaries, which will not change. |
|  |  |  |
| Depreciation of aircraft |  | Sunk cost. |
|  |  |  |
| Liability insurance (two-thirds) |  | Two-thirds of the liability insurance is unaffected by this decision. |
|  |  |  |
| Baggage loading and flight preparation |  | This is an allocated cost that will continue even if the flight is discontinued. |

**Problem 12-21** (continued)

 Alternative Solution:

|  |  |  |  |
| --- | --- | --- | --- |
|  | Keep the Flight | Drop the Flight | Difference: Net Operating Income Increase or (Decrease) |
| Ticket revenue  | $14,000 | $       0 | $(14,000) |
| Variable expenses  |    1,050 |         0 |     1,050 |
| Contribution margin  |  12,950 |         0 |  (12,950) |
| Less flight expenses: |  |  |  |
| Salaries, flight crew  | 1,800 | 1,800 | 0 |
| Flight promotion  | 750 | 0 | 750 |
| Depreciation of aircraft  | 1,550 | 1,550 | 0 |
| Fuel for aircraft  | 5,800 | 0 | 5,800 |
| Liability insurance  | 4,200 | 2,800 | 1,400 |
| Salaries, flight assistants  | 1,500 | 0 | 1,500 |
| Baggage loading and flight preparation  | 1,700 | 1,700 | 0 |
| Overnight costs for flight crew and assistants at destination  |       300 |         0 |        300 |
| Total flight expenses  |   17,600 |     7,850 |     9,750 |
| Net operating loss  | $ (4,650) | $ (7,850) | $  (3,200) |

 2. The goal of increasing the seat occupancy could be obtained by eliminating flights with a lower-than-average seat occupancy. By eliminating these flights and keeping the flights with a higher-than-average seat occupancy, the overall average seat occupancy for the company as a whole would be improved. This could reduce profits in at least two ways. First, the flights that are eliminated could have contribution margins that exceed their avoidable costs (such as in the case of flight 482 in part 1). If so, then eliminating these flights would reduce the company’s total contribution margin more than it would reduce total costs, and profits would decline. Second, these flights might be acting as “feeder” flights, bringing passengers to cities where connections to more profitable flights are made.

**Problem 12-22** (30 minutes)

1. Because the fixed costs will not change as a result of the order, they are not relevant to the decision. The cost of the new machine is relevant, and this cost will have to be recovered by the current order because there is no assurance of future business from the retail chain.

|  |  |  |
| --- | --- | --- |
|  | Unit | Total—5,000 units |
| Sales from the order ($50 × 84%)  | $42 | $210,000 |
| Less costs associated with the order: |  |  |
| Direct materials  | 15 | 75,000 |
| Direct labor  | 8 | 40,000 |
| Variable manufacturing overhead  | 3 | 15,000 |
| Variable selling expense ($4 × 25%)  | 1 | 5,000 |
| Special machine ($10,000 ÷ 5,000 units)  |    2 |    10,000 |
| Total costs  |  29 |  145,000 |
| Net increase in profits  | $13 | $ 65,000 |

|  |  |  |
| --- | --- | --- |
|  2. | Sales from the order: |  |
|  | Reimbursement for costs of production (variable production costs of $26 plus fixed manufacturing overhead cost of $9 = $35 per unit; $35 per unit × 5,000 units)  | $175,000 |
|  | Fixed fee ($1.80 per unit × 5,000 units)  |      9,000 |
|  | Total revenue  | 184,000 |
|  | Less incremental costs—variable production costs ($26 per unit × 5,000 units)  |  130,000 |
|  | Net increase in profits  | $ 54,000 |

|  |  |  |
| --- | --- | --- |
|  3. | Sales: |  |
|  | From the U.S. Army (above)  | $184,000 |
|  | From regular channels ($50 per unit × 5,000 units)  |  250,000 |
|  | Net decrease in revenue  | (66,000) |
|  | Less variable selling expenses avoided if the Army’s order is accepted ($4 per unit × 5,000 units)  |    20,000 |
|  | Net decrease in profits if the Army’s order is accepted  | $(46,000) |

 Note: This answer assumes that regular customers will return after this one-time special order rather than buy from a competitor in the future.

**Problem 12-23** (60 minutes)

 1. The $90,000 in fixed overhead cost charged to the new product is a common cost that will be the same whether the tubes are produced internally or purchased from the outside. Hence, it is not relevant. The variable manufacturing overhead per box of Chap-Off would be $0.50, as shown below:

|  |  |
| --- | --- |
| Total manufacturing overhead cost per box of Chap-Off  | $1.40 |
| Less fixed portion ($90,000 ÷ 100,000 boxes)  |  0.90 |
| Variable overhead cost per box  | $0.50 |

 The total variable cost of producing one box of Chap-Off would be:

|  |  |
| --- | --- |
| Direct materials  | $3.60 |
| Direct labor  | 2.00 |
| Variable manufacturing overhead  |  0.50 |
| Total variable cost per box  | $6.10 |

 If the tubes for the Chap-Off are purchased from the outside supplier, then the variable cost per box of Chap-Off would be:

|  |  |
| --- | --- |
| Direct materials ($3.60 × 75%)  | $2.70 |
| Direct labor ($2.00 × 90%)  | 1.80 |
| Variable manufacturing overhead ($0.50 × 90%)  | 0.45 |
| Cost of tube from outside  |  1.35 |
| Total variable cost per box  | $6.30 |

 Therefore, the company should reject the outside supplier’s offer. A savings of $0.20 per box of Chap-Off will be realized by producing the tubes internally.

**Problem 12-23** (continued)

 Another approach to the solution would be:

|  |  |
| --- | --- |
| Cost avoided by purchasing the tubes: |  |
| Direct materials ($3.60 × 25%)  | $0.90 |
| Direct labor ($2.00 × 10%)  | 0.20 |
| Variable manufacturing overhead ($0.50 × 10%)  |  0.05 |
| Total costs avoided  | $1.15 | \* |
|  |  |
| Cost of purchasing the tubes from the outside  | $1.35 |
|  |  |
| Cost savings per box by making internally  | $0.20 |

|  |  |
| --- | --- |
| \* | This $1.15 is the cost of making one box of tubes internally because it represents the overall cost savings that will be realized per box of Chap-Off by purchasing the tubes from the supplier. |

 2. The maximum purchase price would be $1.15 per box. The company would not be willing to pay more than this amount because the $1.15 represents the cost of producing one box of tubes internally, as shown in Part 1. To make purchasing the tubes attractive, however, the purchase price should be *less than* $1.15 per box.

**Problem 12-23** (continued)

 3. At a volume of 120,000 boxes, the company should buy the tubes. The computations are:

|  |  |
| --- | --- |
| Cost of making 120,000 boxes: |  |
| 120,000 boxes × $1.15 per box  | $138,000 |
| Rental cost of equipment  |    40,000 |
| Total cost  | $178,000 |
|  |  |
| Cost of buying 120,000 boxes: |  |
| 120,000 boxes × $1.35 per box  | $162,000 |
|  |  |
| Or, on a total cost basis, the computations are: |  |
|  |  |
| Cost of making 120,000 boxes: |  |
| 120,000 boxes × $6.10 per box  | $732,000 |
| Rental cost of equipment  |    40,000 |
| Total cost  | $772,000 |
|  |  |
| Cost of buying 120,000 boxes: |  |
| 120,000 boxes × $6.30 per box  | $756,000 |

 Thus, buying the boxes will save the company $16,000 per year.

**Problem 12-23** (continued)

4. Under these circumstances, the company should make the 100,000 boxes of tubes and purchase the remaining 20,000 boxes from the outside supplier. The costs would:

|  |  |
| --- | --- |
| Cost of making: 100,000 boxes × $1.15 per box  | $115,000 |
| Cost of buying: 20,000 boxes × $1.35 per box  |    27,000 |
| Total cost  | $142,000 |

 Or, on a total cost basis, the computation would be:

|  |  |
| --- | --- |
| Cost of making: 100,000 boxes × $6.10 per box  | $610,000 |
| Cost of buying: 20,000 boxes × $6.30 per box  |  126,000 |
| Total cost  | $736,000 |

 Because the amount of cost under this alternative is $20,000 less than the best alternative in Part 3, the company should make as many tubes as possible with the current equipment and buy the remaining tubes from the outside supplier.

5. Management should take into account at least the following additional factors:

 a) The ability of the supplier to meet required delivery schedules.

 b) The quality of the tubes purchased from the supplier.

 c) Alternative uses of the capacity that would be used to make the tubes.

 d) The ability of the supplier to supply tubes if volume increases in future years.

 e) The problem of finding an alternative source of supply if the supplier proves to be undependable.

**Problem 12-24** (45 minutes)

 1. Product RG-6 has a contribution margin of $8 per unit ($22 – $14 = $8). If the plant closes, this contribution margin will be lost on the 16,000 units (8,000 units per month × 2 months) that could have been sold during the two-month period. However, the company will be able to avoid some fixed costs as a result of closing down. The analysis is:

|  |  |  |
| --- | --- | --- |
| Contribution margin lost by closing the plant for two months ($8 per unit × 16,000 units)  |  | $(128,000) |
| Costs avoided by closing the plant for two months: |  |
| Fixed manufacturing overhead cost ($45,000 per month × 2 months = $90,000)  | $90,000 |  |
| Fixed selling costs ($30,000 per month × 10% × 2 months)  |    6,000 |      96,000 |
| Net disadvantage of closing, before start-up costs  |  | (32,000) |
| Add start-up costs  |  |        8,000 |
| Disadvantage of closing the plant  |  | $  (40,000) |

 No, the company should not close the plant; it should continue to operate at the reduced level of 8,000 units produced and sold each month. Closing will result in a $40,000 greater loss over the two-month period than if the company continues to operate. An additional factor is the potential loss of goodwill among the customers who need the 8,000 units of RG-6 each month. By closing down, the needs of these customers will not be met (no inventories are on hand), and their business may be permanently lost to another supplier.

**Problem 12-24** (continued)

Alternative Solution:

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
|  | Plant Kept Open |  | Plant Closed |  | Difference: Net Operating Income Increase or (Decrease) |
| Sales (8,000 units × $22 per unit × 2)  | $ 352,000 |  | $          0 |  | $(352,000) |
| Variable expenses (8,000 units × $14 per unit × 2)  |   224,000 |  |             0 |  |   224,000 |
| Contribution margin  |   128,000 |  |             0 |  |  (128,000) |
| Less fixed costs: |  |  |  |  |  |
| Fixed manufacturing overhead costs ($150,000 × 2)  | 300,000 |  | 210,000 |  | 90,000 |
| Fixed selling costs ($30,000 × 2)  |     60,000 |  |      54,000 | \* |       6,000 |
| Total fixed costs  |   360,000 |  |    264,000 |  |     96,000 |
| Net operating loss before start-up costs  | (232,000) |  | (264,000) |  | (32,000) |
| Start-up costs  |             0 |  |      (8,000) |  |     (8,000) |
| Net operating loss  | $(232,000) |  | $(272,000) |  | $ (40,000) |

|  |  |
| --- | --- |
| \* | $30,000 × 90% = $27,000 × 2 = $54,000 |

**Problem 12-24** (continued)

 2. Birch Company will not be affected at a level of 11,000 total units sold over the two-month period. The computations are:

|  |  |
| --- | --- |
| Cost avoided by closing the plant for two months (see above)  | $96,000 |
| Less start-up costs  |    8,000 |
| Net avoidable costs  | $88,000 |

  = 11,000 units

 Verification:

|  |  |  |
| --- | --- | --- |
|  | Operate at 11,000 Units for Two Months | Close for Two Months |
| Sales (11,000 units × $22 per unit)  | $ 242,000 | $            0 |
| Variable expenses (11,000 units × $14 per unit)  |   154,000 |              0 |
| Contribution margin  |     88,000 |              0 |
| Fixed expenses: |  |  |
| Manufacturing overhead ($150,000 and $105,000, × 2)  | 300,000 | 210,000 |
| Selling ($30,000 and $27,000, × 2)  |      60,000 |     54,000 |
| Total fixed expenses  |    360,000 |    264,000 |
| Start-up costs  |              0 |       8,000 |
| Total costs  |    360,000 |    272,000 |
| Net operating loss  | $(272,000) | $(272,000) |

**Problem 12-25** (60 minutes)

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|  1. |  | Debbie | Trish | Sarah | Mike | Sewing Kit |
|  | Direct labor cost per unit  | $ 3.20 | $2.00 | $ 5.60 | $ 4.00 | $ 1.60 |
|  | Direct labor hours per unit\* (a)  |    0.40 |  0.25 |    0.70 |    0.50 |   0.20  |
|  | Selling price  | $13.50 | $5.50 | $21.00 | $10.00 | $ 8.00 |
|  | Variable costs: |  |  |  |  |  |
|  | Direct materials  | 4.30 | 1.10 | 6.44 | 2.00 | 3.20 |
|  | Direct labor  | 3.20 | 2.00 | 5.60 | 4.00 | 1.60 |
|  | Variable overhead  |   0.80 |  0.50 |   1.40 |   1.00 |   0.40 |
|  | Total variable costs  |   8.30 |  3.60 |  13.44 |   7.00 |   5.20 |
|  | Contribution margin (b)  | $ 5.20 | $1.90 | $ 7.56 | $ 3.00 | $ 2.80 |
|  | Contribution margin per DLH (b) ÷ (a)  | $13.00 | $7.60 | $10.80 | $ 6.00 | $14.00 |

\* Direct labor cost per unit ÷ 8 direct labor hours.

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| 2. | Product | DLH Per Unit | Estimated Sales (units) | Total Hours |
|  | Debbie  | 0.40 | hours | 50,000 | 20,000 |
|  | Trish  | 0.25 | hours | 42,000 | 10,500 |
|  | Sarah  | 0.70 | hours | 35,000 | 24,500 |
|  | Mike  | 0.50 | hours | 40,000 | 20,000 |
|  | Sewing Kit  | 0.20 | hours | 325,000 |  65,000 |
|  | Total hours required  |  |  |  | 140,000 |

3. Because the Mike doll has the lowest contribution margin per labor hour, its production should be reduced by 20,000 dolls (10,000 excess hours divided by 0.5 hours production time per doll = 20,000 dolls). Thus, production and sales of the Mike doll will be reduced to one-half of that planned, or 20,000 dolls for the year.

**Problem 12-25** (continued)

An alternative means of deriving this solution is as follows:

|  |  |
| --- | --- |
| Amount of constrained resource available  | 130,000 hours |
| Less: Constrained resource required for production of 325,000 units of the Sewing Kit  |   65,000 hours |
| Remaining constrained resource available  | 65,000 hours |
| Less: Constrained resource required for production of 50,000 units of the Debbie doll  |   20,000 hours |
| Remaining constrained resource available  | 45,000 hours |
| Less: Constrained resource required for production of 35,000 units of the Sarah doll  |   24,500 hours |
| Remaining constrained resource available  | 20,500 hours |
| Less: Constrained resource required for production of 42,000 units of the Trish doll  |   10,500 hours |
| Remaining constrained resource available  | 10,000 hours |
| Less: Constrained resource required for production of 20,000 units of the Mike doll  |   10,000 hours |
| Remaining constrained resource available  |           0 hours |

4. The highest possible contribution margin is the sum of the contribution margins earned on each of the five products, or $1,574,400:

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
|  | *Sewing Kit* | *Debbie* | *Sarah* | *Trish* | *Mike* |
| Unit contribution margin (a)  | $2.80 | $5.20 | $7.56 | $1.90 | $3.00 |
| Optimal production plan (b)  | 325,000 | 50,000 | 35,000 | 42,000 | 20,000 |
| Total contribution margin (a) × (b)  | $910,000 | $260,000 | $264,600 | $79,800 | $60,000 |

**Problem 12-25** (continued)

 5. Because the additional capacity would be used to produce the Mike doll, the company should be willing to pay up to $14 per hour ($8 usual rate plus $6 contribution margin per hour) for added labor time. Thus, the company could employ workers for overtime at the usual time-and-a-half rate of $12 per hour ($8 × 1.5 = $12), and still improve overall profit.

 6. Additional output could be obtained in a number of ways including working overtime, adding another shift, expanding the workforce, contracting out some work to outside suppliers, and eliminating wasted labor time in the production process. The first four methods are costly, but the last method can add capacity at very low cost.

 Note: Some would argue that direct labor is a fixed cost in this situation and should be excluded when computing the contribution margin per unit. However, when deciding which products to emphasize, no harm is done by misclassifying a fixed cost as a variable cost—providing that the fixed cost is the constraint. If direct labor were removed from the variable cost category, the net effect would be to bump up the contribution margin per direct labor-hour by $8 for each of the products. The products will be *ranked* exactly the same—in terms of the contribution margin per unit of the constrained resource—whether direct labor is considered variable or fixed. However, this only works when the fixed cost is the cost of the constraint itself.

**Problem 12-26** (60 minutes)

 1. The simplest approach to the solution is:

|  |  |  |  |
| --- | --- | --- | --- |
| Gross margin lost if the store is closed  |  |  | $(316,800) |
| Costs that can be avoided: |  |  |  |
| Sales salaries  | $70,000 |  |  |
| Direct advertising  | 51,000 |  |  |
| Store rent  | 85,000 |  |  |
| Delivery salaries  | 4,000 |  |  |
| Store management salaries ($21,000 – $12,000)  | 9,000 |  |  |
| Salary of new manager  | 11,000 |  |  |
| General office compensation  | 6,000 |  |  |
| Insurance on inventories ($7,500 × 2/3)  | 5,000 |  |  |
| Utilities  | 31,000 |  |  |
| Employment taxes  |  15,000 | \* |    287,000 |
| Decrease in company profits if the North Store is closed  |  |  | $ (29,800) |

|  |  |
| --- | --- |
| \*Salaries avoided by closing the store: |  |
|  Sales salaries  | $70,000 |
|  Delivery salaries  | 4,000 |
|  Store management salaries  | 9,000 |
|  Salary of new manager  | 11,000 |
|  General office compensation  |    6,000 |
|  Total avoided  | 100,000 |
|  Employment tax rate  | × 15% |
|  Employment taxes avoided  | $15,000 |

**Problem 12-26** (continued)

Alternative Solution:

|  |  |  |  |
| --- | --- | --- | --- |
|  | North Store Kept Open | North Store Closed | Difference: Net Operating Income Increase or (Decrease) |
| Sales  | $720,000 | $       0 | $(720,000) |  |
| Cost of goods sold  |  403,200 |          0 |    403,200 |  |
| Gross margin  |  316,800 |          0 |  (316,800) |  |
| Selling and administrative expenses: |  |  |  |  |
| Selling expenses: |  |  |  |  |
| Sales salaries  | 70,000 | 0 | 70,000 |  |
| Direct advertising  | 51,000 | 0 | 51,000 |  |
| General advertising  | 10,800 | 10,800 | 0 |  |
| Store rent  | 85,000 | 0 | 85,000 |  |
| Depreciation of store fixtures  | 4,600 | 4,600 | 0 |  |
| Delivery salaries  | 7,000 | 3,000 | 4,000 |  |
| Depreciation of delivery equipment  |     3,000 |     3,000 |            0 |  |
| Total selling expenses  |  231,400 |   21,400 |  210,000 |  |
| Administrative expenses: |  |  |  |  |
| Store management salaries  | 21,000 | 12,000 | 9,000 |  |
| Salary of new manager  | 11,000 | 0 | 11,000 |  |
| General office compensation  | 12,000 | 6,000 | 6,000 |  |
| Insurance on fixtures and inventory  | 7,500 | 2,500 | 5,000 |  |
| Utilities  | 31,000 | 0 | 31,000 |  |
| Employment taxes  | 18,150 | 3,150 | 15,000 | \* |
| General office—other  |    18,000 |   18,000 |             0 |  |
| Total administrative expenses  |  118,650 |   41,650 |     77,000 |  |
| Total operating expenses  |  350,050 |   63,050 |   287,000 |  |
| Net operating income (loss)  | $(33,250) | $(63,050) | $ (29,800) |  |

 \*See the computation on the prior page.

**Problem 12-26** (continued)

 2. Based on the data in (1), the North Store should not be closed. If the store is closed, then the company’s overall net operating income will decrease by $29,800 per quarter. If the store space cannot be subleased or the lease broken without penalty, a decision to close the store would cause an even greater decline in the company’s overall net income. If the $85,000 rent cannot be avoided and the North Store is closed, the company’s overall net operating income would be reduced by $114,800 per quarter ($29,800 + $85,000).

 3. Under these circumstances, the North Store should be closed. The computations are as follows:

|  |  |
| --- | --- |
| Gross margin lost if the North Store is closed (part 1)  | $(316,800) |
| Gross margin gained from the East Store: $720,000 × 1/4 = $180,000; $180,000 × 45%\* = $81,000  |     81,000 |
| Net operating loss in gross margin  | (235,800) |
| Less costs that can be avoided if the North Store is closed (part 1)  |    287,000 |
| Net advantage of closing the North Store  | $  51,200 |

 \*The East Store’s gross margin percentage is:

 $486,000 ÷ $1,080,000 = 45%

**Problem 12-27** (60 minutes)

1. A product should be processed further if the incremental revenue from the further processing exceeds the incremental costs. The incremental revenue from further processing of the Grit 337 is:

|  |  |
| --- | --- |
| Selling price of the silver polish, per jar  | $4.00 |
| Selling price of 1/4 pound of Grit 337 ($2.00 ÷ 4)  |  0.50 |
| Incremental revenue per jar  | $3.50 |

 The incremental variable costs are:

|  |  |
| --- | --- |
| Other ingredients  | $0.65 |
| Direct labor  | 1.48 |
| Variable manufacturing overhead (25% × $1.48)  | 0.37 |
| Variable selling costs (7.5% × $4)  |  0.30 |
| Incremental variable cost per jar  | $2.80 |

 Therefore, the incremental contribution margin is $0.70 per jar ($3.50 – $2.80). The $1.60 cost per pound ($0.40 per 1/4 pound) required to produce the Grit 337 would not be relevant in this computation because it is incurred regardless of whether the Grit 337 is further processed into silver polish or sold outright.

**Problem 12-27** (continued)

 2. Only the cost of advertising and the cost of the production supervisor are avoidable if production of the silver polish is discontinued. Therefore, the number of jars of silver polish that must be sold each month to justify continued processing of the Grit 337 into silver polish is:

|  |  |
| --- | --- |
| Production supervisor  | $3,000 |
| Advertising—direct  |  4,000 |
| Avoidable fixed costs  | $7,000 |

 = 10,000 jars per month

 Therefore, if 10,000 jars of silver polish can be sold each month, the company would be indifferent between selling it or selling all of the Grit 337 as a cleaning powder. If the sales of the silver polish are greater than 10,000 jars per month, then continued processing of the Grit 337 into silver polish would be advisable because the company’s total profits will be increased. If the company can’t sell at least 10,000 jars of silver polish each month, then production of the silver polish should be discontinued. To verify this, we show on the next page the total contribution to profits of sales of 9,000, 10,000 and 11,000 jars of silver polish, contrasted to sales of equivalent amounts of Grit 337 sold outright (i.e., 10,000 jars of silver polish would require the use of 2,500 pounds of Grit 337 that otherwise could be sold outright as cleaning powder, etc.):

**Problem 12-27** (continued)

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
|  | 9,000 Jars of Polish; or 2,250 pounds of Grit 337 |  | 10,000 Jars of Polish; or 2,500 pounds of Grit 337 |  | 11,000 Jars of Polish; or 2,750 pounds of Grit 337 |
| Sales of Silver Polish: |  |  |  |  |  |
| Sales @ $4.00 per jar  | $36,000 |  | $40,000 |  | $44,000 |
| Variable expenses: |  |  |  |  |  |
| Production cost of Grit 337 @ $1.60 per pound  | 3,600 | \* | 4,000 | \* | 4,400 | \* |
| Further processing and selling costs of the polish @ $2.80 per jar  |  25,200 |  |  28,000 |  |  30,800 |
| Total variable expenses  |  28,800 |  |  32,000 |  |  35,200 |
| Contribution margin  |    7,200 |  |    8,000 |  |    8,800 |
| Avoidable fixed costs: |  |  |  |  |  |
| Production supervisor  | 3,000 |  | 3,000 |  | 3,000 |
| Advertising  |    4,000 |  |    4,000 |  |    4,000 |
| Total avoidable fixed costs  |    7,000 |  |    7,000 |  |    7,000 |
| Total contribution to common fixed costs and to profits  | $    200 |  | $ 1,000 |  | $ 1,800 |
| Sales of Grit 337: |  |  |  |  |  |
| Sales @ $2.00 per pound  | $ 4,500 |  | $ 5,000 |  | $ 5,500 |
| Variable expenses: |  |  |  |  |  |
| Production cost of Grit 337 @ $1.60 per pound  |    3,600 | \* |    4,000 | \* |    4,400 | \* |
| Contribution to common fixed costs and to profits  | $    900 |  | $ 1,000 |  | $ 1,100 |

|  |  |
| --- | --- |
| \* | This cost will be incurred regardless of whether the Grit 337 is further processed into silver polish or sold outright as cleaning powder; therefore, it is not relevant to the decision, as stated earlier. It is included in the computation above for the specific purpose of showing that it will be incurred under either alternative. The same thing could have been done with the depreciation on the mixing equipment. |

**Problem 12-28** (60 minutes)

 1. The $2.80 per drum general overhead cost is not relevant to the decision because this cost will be the same regardless of whether the company decides to make or buy the drums. Also, the present depreciation figure of $1.60 per drum is not a relevant cost because it represents a sunk cost (in addition to the fact that the old equipment is worn out and must be replaced). The cost of supervision is relevant to the decision because this cost can be avoided by buying the drums.

|  |  |  |  |
| --- | --- | --- | --- |
|  | Differential Costs Per Drum |  | Total Differential Costs—60,000 Drums |
|  | Make |  | Buy |  | Make |  | Buy |
| Outside supplier’s price  |  |  | $18.00 |  |  |  | $1,080,000 |
| Direct materials  | $10.35 |  |  |  | $621,000 |  |  |
| Direct labor ($6.00 × 70%)  | 4.20 |  |  |  | 252,000 |  |  |
| Variable overhead ($1.50 × 70%)  | 1.05 |  |  |  | 63,000 |  |  |
| Supervision  | 0.75 |  |  |  | 45,000 |  |  |
| Equipment rental\*  |    2.25 | \* |           |  |     135,000 |  |                  |
| Total cost  | $18.60 |  | $18.00 |  | $1,116,000 |  | $1,080,000 |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| Difference in favor of buying  |  | $0.60 |  |  |  | $36,000 |  |

|  |  |
| --- | --- |
| \* | $135,000 per year ÷ 60,000 drums = $2.25 per drum. |

**Problem 12-28** (continued)

 2. a. Notice that unit costs for both supervision and equipment rental decrease with the greater volume because these fixed costs are spread over more units.

|  |  |  |  |
| --- | --- | --- | --- |
|  | Differential Cost Per Drum |  | Total Differential Cost—75,000 Drums |
|  | Make | Buy |  | Make | Buy |
| Outside supplier’s price  |  | $18.00 |  |  | $1,350,000 |
| Direct materials  | $10.35 |  |  | $776,250 |  |
| Direct labor  | 4.20 |  |  | 315,000 |  |
| Variable overhead  | 1.05 |  |  | 78,750 |  |
| Supervision ($45,000 ÷ 75,000 drums)  | 0.60 |  |  | 45,000 |  |
| Equipment rental ($135,000 ÷ 75,000 drums)  |    1.80 |           |  |     135,000 |                 |
| Total cost  | $18.00 | $18.00 |  | $1,350,000 | $1,350,000 |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| Difference  |  | $0 |  |  |  | $0 |  |

 The company would be indifferent between the two alternatives if 75,000 drums were needed each year.

**Problem 12-28** (continued)

 b. Again, notice that the unit costs for both supervision and equipment rental decrease with the greater volume of units.

|  |  |  |  |
| --- | --- | --- | --- |
|  | Differential Costs Per Drum |  | Total Differential Cost—90,000 Drums |
|  | Make | Buy |  | Make | Buy |
| Outside supplier’s price  |  | $18.00 |  |  | $1,620,000 |
| Direct materials  | $10.35 |  |  | $931,500 |  |
| Direct labor  | 4.20 |  |  | 378,000 |  |
| Variable overhead  | 1.05 |  |  | 94,500 |  |
| Supervision ($45,000 ÷ 90,000 drums)  | 0.50 |  |  | 45,000 |  |
| Equipment rental ($135,000 ÷ 90,000 drums)  |    1.50 |           |  |     135,000 |                 |
| Total cost  | $17.60 | $18.00 |  | $1,584,000 | $1,620,000 |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| Difference in favor of making  |  | $0.40 |  |  |  | $36,000 |  |

 The company should rent the new equipment and make the drums if 90,000 units per year are needed.

**Problem 12-28** (continued)

 3. Other factors that the company should consider include:

 a. Will volume in future years increase, or will it remain constant at 60,000 units per year? (If volume increases, then renting the new equipment becomes more desirable, as shown in the computations above.)

 b. Can quality control be maintained if the drums are purchased from the outside supplier?

 c. Will costs for materials and labor increase in future years?

 d. Will the outside supplier dependably meet shipping schedules?

 e. Can the company begin making the drums again if the supplier proves to be undependable? Are there alternative suppliers?

 f. What is the labor outlook in the supplier’s industry (e.g., are frequent labor strikes likely)?

 g. If the outside supplier’s offer is accepted and the need for drums increases in future years, will the supplier have the added capacity to provide more than 60,000 drums per year?

 h. Will the rental cost of the equipment change in the future?

**Case 12-29** (45 minutes)

 1. As much yarn as possible should be processed into sweaters. Products should be processed further so long as the added revenues from further processing are greater than the added costs. In this case, the added revenues and costs are:

|  |  |
| --- | --- |
|  | Per Sweater |
| Added revenue ($30.00 – $20.00)  |  | $10.00 |
| Added costs: |  |  |
| Buttons, thread, lining  | $2.00 |  |
| Direct labor  |  5.80 |    7.80 |
| Added contribution margin  |  | $ 2.20 |

 Thus, the company will gain $2.20 in contribution margin for each spindle of yarn that is further processed into a sweater. The fixed manufacturing overhead costs are not relevant to the decision because they will be the same regardless of whether the yarn is sold or processed further. In addition, we must omit the $16.00 cost of manufacturing the yarn because this cost will be incurred whether the yarn is sold as is or is used in sweaters.

 2. The lowest price the company should accept is $27.80 per sweater. The simplest approach to this answer is:

|  |  |
| --- | --- |
| Present selling price per sweater  | $30.00 |
| Less added contribution margin being realized on each sweater sold  |    2.20 |
| Minimum selling price per sweater  | $27.80 |

 A more involved approach to the same answer is to reason as follows:

 If the wool yarn is sold outright, then the company will realize a contribution margin of $9.40 per spindle:

|  |  |
| --- | --- |
|  | Per Spindle |
| Selling price  |  | $20.00 |
| Variable expenses: |  |  |
| Raw wool  | $7.00 |  |
| Direct labor  |  3.60 |   10.60 |
| Contribution margin  |  | $  9.40 |

**Case 12-29** (continued)

 This $9.40 is an opportunity cost. The price of the sweaters must be high enough to cover this opportunity cost. In addition, the company must be able to cover all of its variable costs from the time the raw wool is purchased until the sweater is completed. Therefore, the minimum price is:

|  |  |  |
| --- | --- | --- |
| Variable costs of producing a spindle of yarn: |  |  |
| Raw wool  | $7.00 |  |
| Direct labor  |  3.60 | $10.60 |
| Added variable costs of producing a sweater: |  |  |
| Buttons, etc.  | 2.00 |  |
| Direct labor  |  5.80 |    7.80 |
| Total variable costs  |  | 18.40 |
| Opportunity cost—contribution margin if the yarn is sold outright  |  |    9.40 |
| Minimum selling price per sweater  |  | $27.80 |

**Case 12-30** (90 minutes)

1. The original cost of the facilities at Clayton is a sunk cost and should be ignored in any decision. The decision being considered here is whether to continue operations at Clayton. The only relevant costs are the future facility costs that would be affected by this decision. If the facility were shut down, the Clayton facility has no resale value. In addition, if the Clayton facility were sold, the company would have to rent additional space at the remaining processing centers. On the other hand, if the facility were to remain in operation, the building should last indefinitely, so the company does not have to be concerned about eventually replacing it. Essentially, there is no real cost at this point of using the Clayton facility despite what the financial performance report indicates. Indeed, it might be a better idea to consider shutting down the other facilities because the rent on those facilities might be avoided.

 The costs that are relevant in the decision to shut down the Clayton facility are:

|  |  |
| --- | --- |
| Increase in rent at Billings and Great Falls  | $600,000 |
| Decrease in local administrative expenses  |  (90,000) |
| Net increase in costs  | $510,000 |

 In addition, there would be costs of moving the equipment from Clayton and there might be some loss of sales due to disruption of services. In sum, closing down the Clayton facility would almost certainly lead to a decline in BSC’s profits.

 Even though closing down the Clayton facility would result in a decline in overall company profits, it would result in an improved performance report for the Rocky Mountain Region (ignoring the costs of moving equipment and potential loss of revenues from disruption of service to customers).

**Case 12-30** (continued)

|  |
| --- |
| Financial PerformanceAfter Shutting Down the Clayton FacilityRocky Mountain Region |
|  | Total |
| Sales  | $50,000,000 |
| Selling and administrative expenses: |  |
| Direct labor  | 32,000,000 |
| Variable overhead  | 850,000 |
| Equipment depreciation  | 3,900,000 |
| Facility expense\*  | 2,300,000 |
| Local administrative expense\*\*  | 360,000 |
| Regional administrative expense  | 1,500,000 |
| Corporate administrative expense  |    4,750,000 |
| Total operating expense  |  45,660,000 |
| Net operating income  | $ 4,340,000 |

 \* $2,800,000 – $1,100,000 + $600,000 = $2,300,000

 \*\* $450,000 – $90,000 = $360,000

2. If the Clayton facility is shut down, BSC’s profits will decline, employees will lose their jobs, and customers will at least temporarily suffer some decline in service. Therefore, Romeros is willing to sacrifice the interests of the company, its employees, and its customers just to make her performance report look better.

 While Romeros is not a management accountant, the Standards of Ethical Conduct for Management Accountants still provide useful guidelines. By recommending closing the Clayton facility, Romeros will have to violate the Credibility Standard, which requires the disclosure of all relevant information that could reasonably be expected to influence an intended user’s understanding of the reports, analyses, or recommendation. Presumably, if the corporate board were fully informed of the consequences of this action, they would disapprove.

 In sum, it is difficult to describe the recommendation to close the Clayton facility as ethical behavior. In Romeros’ defense, however, it is not fair to hold her responsible for the mistake made by his predecessor.

**Case 12-30** (continued)

 It should be noted that the performance report required by corporate headquarters is likely to lead to other problems such as the one illustrated here. The arbitrary allocations of corporate and regional administrative expenses to processing centers may make other processing centers appear to be unprofitable even though they are not. In this case, the problems created by these arbitrary allocations were compounded by using an irrelevant facilities expense figure on the performance report.

3. Prices should be set ignoring the depreciation on the Clayton facility. As argued in part (1) above, the real cost of using the Clayton facility is zero. Any attempt to recover the sunk cost of the original cost of the building by charging higher prices than the market will bear will lead to less business and lower profits.

**Case 12-31** (90 minutes)

 1. The lowest price Wesco could bid for the one-time special order of 20,000 pounds (20 lots) without losing money would be $23,200, as shown below:

 Direct materials:

|  |  |  |
| --- | --- | --- |
|  | AG-5: 300 pounds per lot × 20 lots = 6,000 pounds. Substitute BH-3 on a one-for-one basis to its total of 3,500 pounds. If BH-3 is not used in this order, it will be salvaged for $600. Therefore, the relevant cost is  | $   600 |
|  |  The remaining 2,500 pounds would be AG-5 at a cost of $1.20 per pound  | 3,000 |
|  | KL-2: 200 pounds per lot × 20 lots = 4,000 pounds at $1.05 per pound  | 4,200 |
|  | CW-7: 150 pounds per lot × 20 lots = 3,000 pounds at $1.35 per pound  | 4,050 |
|  | DF-6: 175 pounds per lot × 20 lots = 3,500 pounds. Use 3,000 pounds in inventory at $0.60 per pound ($0.70 market price – $0.10 handling charge), and purchase the remaining 500 pounds at $0.70 per pound  |    2,150 |
|  | Total direct materials cost  |  14,000 |

 Direct labor: 25 DLHs per lot × 20 lots = 500 DLHs. Because only 400 hours can be scheduled during regular time this month, overtime would have to be used for the remaining 100 hours.

|  |  |  |
| --- | --- | --- |
|  | 400 DLHs × $14.00 per DLH  | 5,600 |
|  | 100 DLHs × $21.00 per DLH  |    2,100 |
|  | Total direct labor cost  |    7,700 |

 Overhead: This special order will not increase fixed overhead costs. Therefore, only the variable overhead is relevant.

|  |  |  |
| --- | --- | --- |
|  | 500 DLHs × $3.00 per DLH  |   1,500 |

|  |  |  |
| --- | --- | --- |
|  | Total relevant cost of the special order  | $23,200 |

**Case 12-31** (continued)

 2. In this part, we calculate the price for recurring orders of 20,000 pounds (20 lots) using the company’s rule of marking up its full manufacturing cost. This is not the best pricing policy to follow, but is a common practice in business.

 Direct materials: Because the initial order will exhaust existing inventories of BH-3 and DF-6 and new supplies would have to be purchased, all raw materials should be charged at their expected future cost, which is the current market price.

|  |  |  |
| --- | --- | --- |
|  | AG-5: 6,000 pounds × $1.20 per pound  | $ 7,200 |
|  | KL-2: 4,000 pounds × $1.05 per pound  | 4,200 |
|  | CW-7: 3,000 pounds × $1.35 per pound  | 4,050 |
|  | DF-6: 3,500 pounds × $0.70 per pound  |    2,450 |
|  | Total direct materials cost  |  17,900 |

 Direct labor: 90% (i.e., 450 DLHs) of the production of a batch can be done on regular time; but the remaining production (i.e., 50 DLHs) must be done on overtime.

|  |  |  |
| --- | --- | --- |
|  | Regular time 450 DLHs × $14.00 per DLH  | 6,300 |
|  | Overtime premium 50 DLHs × $21.00 per DLH  |    1,050 |
|  | Total direct labor cost  |    7,350 |

 Overhead: The full manufacturing cost includes both fixed and variable manufacturing overhead.

|  |  |  |
| --- | --- | --- |
|  | Manufacturing overhead applied: 500 DLHs × $13.50 per DLH  |   6,750 |

|  |  |  |
| --- | --- | --- |
|  | Full manufacturing cost  | 32,000 |
|  | Markup (40% × $32,000)  |  12,800 |
|  | Selling price (full manufacturing cost plus markup)  | $44,800 |

**Case 12-32** (120 minutes)

 1. The product margins computed by the accounting department for the drums and bike frames should not be used in the decision of which product to make. The product margins are lower than they should be due to the presence of allocated fixed common costs that are irrelevant in this decision. Moreover, even after the irrelevant costs have been removed, what matters is the profitability of the two products in relation to the amount of the constrained resource—welding time—that they use. A product with a very low margin may be desirable if it uses very little of the constrained resource. In short, the financial data provided by the accounting department are useless and potentially misleading for making this decision.

2. Students may have answered this question assuming that direct labor is a variable cost, even though the case strongly hints that direct labor is a fixed cost. The solution is shown here assuming that direct labor is fixed. The solution assuming that direct labor is variable will be shown in part (4).

|  |  |
| --- | --- |
|  | **Solution assuming direct labor is fixed** |
|  |  |  | Manufactured |
|  |  | Purchased WVD Drums | WVD Drums | Bike Frames |
|  | Selling price  | $149.00 | $149.00 | $239.00 |
|  | Variable costs: |  |  |  |
|  | Direct materials  | 138.00 | 52.10 | 99.40 |
|  | Variable manufacturing overhead  | 0.00 | 1.35 | 1.90 |
|  | Variable selling and administrative  |      0.75 |      0.75 |     1.30 |
|  | Total variable cost  |  138.75 |    54.20 |  102.60 |
|  | Contribution margin  | $ 10.25 | $ 94.80 | $136.40 |

**Case 12-32** (continued)

3. Because the demand for the welding machine exceeds the 2,000 hours that are available, products that use the machine should be prioritized based on their contribution margin *per welding hour*. The computations are carried out below under the assumption that direct labor is a fixed cost and then under the assumption that it is a variable cost.

 ***Solution assuming direct labor is fixed***

|  |  |  |
| --- | --- | --- |
|  |  | Manufactured |
|  |  | WVD Drums | Bike Frames |
|  | Contribution margin per unit (above) (a)  | $94.80 | $136.40 |
|  | Welding hours per unit (b)  | 0.4 hour | 0.5 hour |
|  | Contribution margin per welding hour (a) ÷ (b)  | $237.00 per hour | $272.80 per hour |

**Case 12-32** (continued)

Because the contribution margin per unit of the constrained resource (i.e., welding time) is larger for the bike frames than for the WVD drums, the frames make the most profitable use of the welding machine. Consequently, the company should manufacture as many bike frames as possible up to demand and then use any leftover capacity to produce WVD drums. Buying the drums from the outside supplier can fill any remaining unsatisfied demand for WVD drums. The necessary calculations are carried out below.

 ***Analysis assuming direct labor is a fixed cost***

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|  | (a) | (b) | (c) | (a) × (c) |  | (a) × (b) |
|  | Quantity | Unit Contri-bution Margin | Welding Time per Unit | Total Welding Time | Balance of Welding Time | Total Contri-bution |
| Total hours available  |  |  |  |  | 2,000 |  |
| Bike frames produced  | 1,600 | $136.40 | 0.5 |   800 | 1,200 | $218,240 |
| WVD Drums—make  | 3,000 | $94.80 | 0.4 | 1,200 |      0 | 284,400 |
| WVD Drums—buy  | 3,000 | $10.25 |  |  |  |    30,750 |
| Total contribution margin  |  |  |  |  |  | 533,390 |
|  |  |  |  |  |  |  |
| Less: Contribution margin from present operations: 5,000 drums × $94.80 CM per drum  |  |  |  |  |  |  474,000 |
| Increased contribution margin and net operating income  |  |  |  |  |  | $ 59,390 |

**Case 12-32** (continued)

 4. The computation of the contribution margins and the analysis of the best product mix are repeated here under the assumption that direct labor costs are variable.

|  |  |
| --- | --- |
|  | **Solution assuming direct labor is a variable cost** |
|  |  |  | Manufactured |
|  |  | Purchased WVD Drums | WVD Drums | Bike Frames |
|  | Selling price  | $149.00 | $149.00 | $239.00 |
|  | Variable costs: |  |  |  |
|  | Direct materials  | 138.00 | 52.10 | 99.40 |
|  | Direct labor  | 0.00 | 3.60 | 28.80 |
|  | Variable manufacturing overhead  | 0.00 | 1.35 | 1.90 |
|  | Variable selling and administrative  |     0.75 |     0.75 |    1.30 |
|  | Total variable cost  |  138.75 |   57.80 |  131.40 |
|  | Contribution margin  | $ 10.25 | $ 91.20 | $107.60 |

 ***Solution assuming direct labor is a variable cost***

|  |  |  |
| --- | --- | --- |
|  |  | Manufactured |
|  |  | WVD Drums | Bike Frames |
|  | Contribution margin per unit (above) (a)  | $91.20 | $107.60 |
|  | Welding hours per unit (b)  | 0.4 hour | 0.5 hour |
|  | Contribution margin per welding hour (a) ÷ (b)  | $228.00 per hour | $215.20 per hour |

 When direct labor is assumed to be a variable cost, the conclusion is reversed from the case in which direct labor is assumed to be a fixed cost—the WVD drums appear to be a better use of the constraint than the bike frames. The assumption about the behavior of direct labor really does matter.

**Case 12-32** (continued)

***Solution assuming direct labor is a variable cost***

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
|  | (a) | (b) | (c) | (a) × (c) |  | (a) × (b) |
|  | Quantity | Unit Contri-bution Margin | Welding Time per Unit | Total Welding Time | Balance of Welding Time | Total Contri-bution |
| Total hours available  |  |  |  |  | 2,000 |  |
| WVD Drums—make  | 5,000 | $91.20 | 0.4 | 2,000 | 0 | $456,000 |
| Bike frames produced  | 0 | $107.60 | 0.5 | 0 | 0 | 0 |
| WVD Drums—buy  | 1,000 | $10.25 |  |  |  |    10,250 |
| Total contribution margin  |  |  |  |  |  | 466,250 |
|  |  |  |  |  |  |  |
| Less: Contribution margin from present operations: 5,000 drums × $91.20 CM per drum  |  |  |  |  |  |  456,000 |
| Increased contribution margin and net operating income  |  |  |  |  |  | $ 10,250 |

**Case 12-32** (continued)

 5. The case strongly suggests that direct labor is fixed: “The bike frames could be produced with existing equipment and personnel.” Nevertheless, it would be a good idea to examine how much labor time is really needed under the two opposing plans.

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
|  |  | Production | Direct Labor-Hours Per Unit | Total Direct Labor-Hours |
|  | Plan 1: |  |  |  |
|  | Bike frames  | 1,600 | 1.6\*  | 2,560 |
|  | WVD drums  | 3,000 | 0.2\*\* |   600 |
|  |  |  |  | 3,160 |
|  | Plan 2: |  |  |  |
|  | WVD drums  | 5,000 | 0.2\*\* | 1,000 |

 \* $28.80 ÷ $18.00 per hour = 1.6 hour

 \*\* $3.60 ÷ $18.00 per hour = 0.2 hour

 Some caution is advised. Plan 1 assumes that direct labor is a fixed cost. However, this plan requires 2,160 more direct labor-hours than Plan 2 and the present situation. At 40 hours per week a typical full-time employee works about 1,900 hours a year, so the added workload is equivalent to more than one full-time employee. Does the plant really have that much idle time at present? If so, and if shifting workers over to making bike frames would not jeopardize operations elsewhere, then Plan 1 is indeed the better plan. However, if taking on the bike frame as a new product would lead to pressure to hire another worker, more analysis is in order. It is still best to view direct labor as a fixed cost, but taking on the frames as a new product could lead to a jump in fixed costs of about $34,200 (1,900 hours × $18 per hour)—assuming that the remaining 260 hours could be made up using otherwise idle time. See the additional analysis on the next page.

**Case 12-32** (continued)

|  |  |  |
| --- | --- | --- |
|  | Contribution margin from Plan 1: |  |
|  | Bike frames produced (1,600 × $136.40)  | 218,240 |
|  | WVD Drums—make (3,000 × $94.80)  | 284,400 |
|  | WVD Drums—buy (3,000 × $10.25)  |    30,750 |
|  | Total contribution margin  | 533,390 |
|  | Less: Additional fixed labor costs  |    34,200 |
|  | Net effect of Plan 1 on net operating income  | $499,190 |
|  |  |  |
|  | Contribution margin from Plan 2:  |  |
|  | WVD Drums—make (5,000 × $94.80)  | $474,000 |
|  | WVD Drums—buy (1,000 × $10.25)  |    10,250 |
|  | Net effect of Plan 2 on net operating income  | $484,250 |
|  |  |  |

 If an additional direct labor employee would have to be hired, Plan 1 is still optimal.

**Case 12-33** (75 minutes)

 1. Continuing to obtain covers from its own Denver Cover Plant would allow QualSupport to maintain its current level of control over the quality of the covers and the timing of their delivery. Keeping the Denver Cover Plant open also allows QualSupport more flexibility than purchasing the coverings from outside suppliers. QualSupport could more easily alter the coverings’ design and change the quantities produced, especially if long-term contracts are required with outside suppliers. QualSupport should also consider the economic impact that closing Denver Cover will have on the community and how this might affect QualSupport’s other operations in the region.

 2. a. The following costs can be avoided by closing the plant, and therefore are relevant to the decision:

|  |  |  |
| --- | --- | --- |
| Materials  |  | $14,000,000 |
| Labor: |  |  |
| Direct  | $13,100,000 |  |
| Supervision  | 900,000 |  |
| Indirect plant  |    4,000,000 | 18,000,000 |
| Differential pension cost ($5,000,000 – $3,000,000)  |  |    2,000,000 |
| Total annual relevant costs  |  | $34,000,000 |

 b. The following costs can’t be avoided by closing the plant, and therefore are not relevant to the decision:

|  |  |
| --- | --- |
| Depreciation—equipment  | $ 3,200,000 |
| Depreciation—building  | 7,000,000 |
| Continuing pension cost ($5,000,000 – $2,000,000)  | 3,000,000 |
| Plant manager and staff  | 800,000 |
| Corporate expenses  |    4,000,000 |
| Total annual continuing costs  | $18,000,000 |

**Case 12-33** (continued)

 Depreciation is not relevant because it is a sunk cost. Three-fifths of the annual pension expense ($3,000,000) is not relevant because it would continue whether or not the plant is closed. The amount for plant manager and staff is not relevant because Vosilo and his staff would continue with QualSupport and administer the three remaining plants. The corporate allocation is not relevant because this represents costs incurred outside Denver Cover and assigned to the plant.

 c. The following nonrecurring costs would arise in the year that the plant is closed, but would not be incurred in any other year:

|  |  |
| --- | --- |
| Termination charges on canceled material orders ($14,000,000 × 20%)  | $2,800,000 |
| Employment assistance  |  1,500,000 |
| Total recurring costs  | $4,300,000 |

 These two costs are relevant to the decision because they will be incurred only if the plant is closed.

3. No, the plant should not be closed. The computations are:

|  |  |  |
| --- | --- | --- |
|  | First Year | Other Years |
| Cost of purchasing the covers outside  | $(35,000,000) | $(35,000,000) |
| Costs avoided by closing the plant (Part 2a)  | 34,000,000 | 34,000,000 |
| Cost of closing the plant (first year only)  |    (4,300,000) |  |
| Salvage value of equipment and building  |     3,200,000 |                    |
| Net advantage (disadvantage) of closing the plant  | $ (2,100,000) | $  (1,000,000) |

**Case 12-33** (continued)

 4. Factors that should be considered by QualSupport before making a decision include:

 a. Alternative uses of the building and equipment.

 b. Any tax implications.

 c. The outside supplier’s prices in future years.

 d. The cost to manufacture coverings at the Denver Cover Plant in future years.

 e. The value of the time Vosilo and his staff would have spent managing the Denver Cover Plant. This time may be spent on other important matters.

 f. The morale of QualSupport employees at remaining plants.